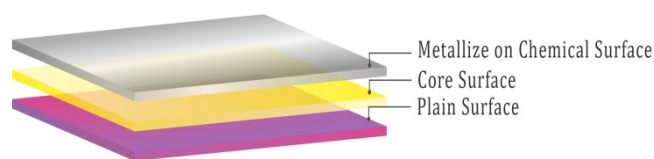


## Metallized Chemical Coated High Barrier Film (MH-CCH)



**KEY FEATURES-** MH -CCH is Bi-axially oriented Vacuum very high Barrier Metallized film. Metallize on chemical coated surface other plain surface. It has excellent barrier properties, enhanced high bond strength between metal to film, excellent machinability and high gloss.

**APPLICATIONS-** Suitable for flexible packaging application like Coffee, milk powder, ORS, cereals, juice, powder, snack foods, Tea etc.

### TECHNICAL DATA SHEET

Properties	Unit	Test Method	Typical Values			
<b>General</b>						
Thickness	Micron	SIPL	8±0.2	10±0.2	12±0.3	
Yield	M <sup>2</sup> /Kg	SIPL	89.3	71.4	59.5	
<b>Optical</b>						
Optical Density (Tolerance +/-5%)		SIPL	2.5 – 2.8	2.5 – 2.8	2.5 -2.8	
<b>Mechanical</b>						
Tensile Strength (Min)	MD	Kg/cm <sup>2</sup>	ASTM-D 882	2000	2000	2000
	TD			1900	1900	1900
Elongation	MD	%	ASTM-D 882	120±20	120±20	120±20
	TD			120±20	120±20	120±20
<b>Surface</b>						
Surface Tension (Min)	Dyne/cm	Metal side	ASTM-D 2578	56	56	56
Metal Anchorage (without support) (Min)	Gram/25 mm	Metal side	AMICALTP-105	600	600	600
<b>Thermal</b>						
Shrinkage @ 150°C/30'	MD	%	ASTM-D 1204	2.0±0.5	2.0±0.5	2.0±0.5
	TD			0.4±0.2	0.4±0.2	0.4±0.2
<b>Barrier</b>						
MVTR (38°C/ 90% RH)	g/m <sup>2</sup> /day		ASTM F-1249	<0.80	<0.80	<0.80
Oxygen Permeability (23°C/ 0 % RH)	cc/m <sup>2</sup> /day		ASTM D 3985-95	<0.80	<0.80	<0.80

**Disclaimer:** The data sheet information is to the best of our knowledge and experience. Some values may be customized wherever possible, as per the customer's requirement. Sparsh Industries Pvt. Ltd makes no warranty, whatsoever, to the product fitness for any specific use. Data sheet is purely for reader's consideration and verification for sale or contract.

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