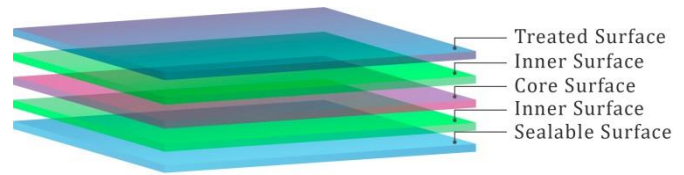


Transparent Cast Film (TCPP-MZ)



KEY FEATURES - TCPP is transparent Cast film which is both side heat sealable and the other side is corona treated for packaging.

APPLICATIONS - Suitable for laminations packaging applications and graphics.

TECHNICAL DATA SHEET

Properties	Unit	Test Method	Typical Values							
General										
Thickness	microns	SIPL	20	22	25	30	35	45	50	
Grammage	gms/m ²	SIPL	18.20	20.02	22.75	27.30	31.85	40.95	45.50	
Mechanical										
Tensile Strength (Min)	MD	kgs/cm ²	ASTM-D 882	530	530	530	530	530	530	530
	TD			240	240	240	240	240	240	240
Elongation	MD	%	ASTM-D 882	450±100	450±100	450±100	450±100	450±100	450±100	450±100
	TD			550±100	550±100	550±100	550±100	550±100	550±100	550±100
Surface										
Co-efficient of Friction (Max)	Static		ASTM-D 1894	0.40±0.1	0.40±0.1	0.40±0.1	0.40±0.1	0.40±0.1	0.40±0.1	0.40±0.1
	Dyna mic			0.35±0.1	0.35±0.1	0.35±0.1	0.35±0.1	0.35±0.1	0.35±0.1	0.35±0.1
Wetting Tension (Min)	One side	Dynes / cm	ASTM-D 2578	38	38	38	38	38	38	38
Optical										
Haze	%		ASTM-D 1003	4.0	4.0	4.5	5.0	6.0	6.5	7.0
Thermal										
Shrinkage @ 120° C / 05min (Min)	MD	%	ASTM-D 1204	1.0	1.0	1.0	1.0	1.0	1.0	1.0
	TD			1.0	1.0	1.0	1.0	1.0	1.0	1.0
Heat Seal Initiation temperature		°C	SIPL	115	115	115	115	115	115	115
Heat Seal Strength (Min)		gms/25mm	SIPL	1200	1200	1400	1400	1400	1700	1900

Disclaimer: The data sheet information is to the best of our knowledge and experience. Some values may be customized wherever possible, as per the customer's requirement. Sparsh Industries Pvt. Ltd makes no warranty to the product fitness for any specific use. Data sheet is purely for reader's consideration and verification for sale or contract.

Storage and handling

Sparsh CPP is recommended to be stored below 30°C. The consumption is recommended in FIFO pattern. The film should be conditioned to ambient temperatures for 24 hrs. prior to usage. Sparsh CPP is best when used within three months from the date of dispatch.

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